



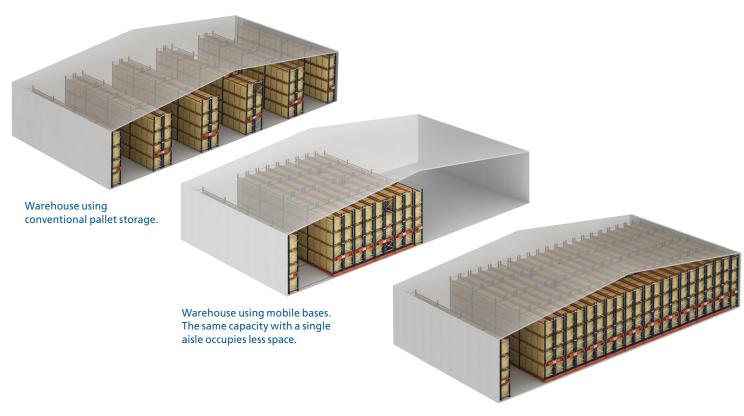


With the Movirack system, racking units become more compact and their storage capacity considerably increased, particularly when using pallets. All this without giving up direct access to any item in stock.

The racking units are installed over guided mobile bases that slide laterally, thus eliminating the need for aisles (which only open when accessed).

The operator gives the order to automatically open the unit, either by remote control or manually by flicking a switch.

The mobile bases have motors, sliders, electronics and several safety systems to guarantee safe, efficient operation.



Warehouse using mobile bases. Utilising the most space possible considerably increases storage capacity.

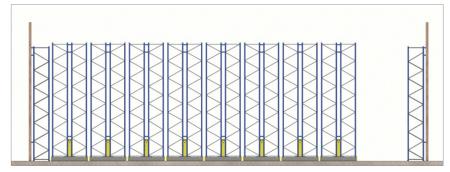
Key advantages

Direct access to any pallet in storage

As these racking units are installed over bases, merely opening up the corresponding aisle provides direct access to the desired pallet.

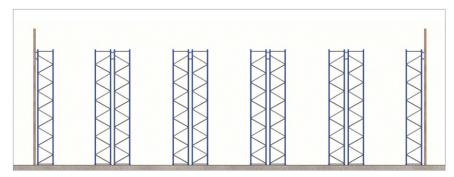
Maximisation of your available space

This excellent use of available space is thanks to two basic premises: increasing the storage capacity and reducing the storage area to be built.



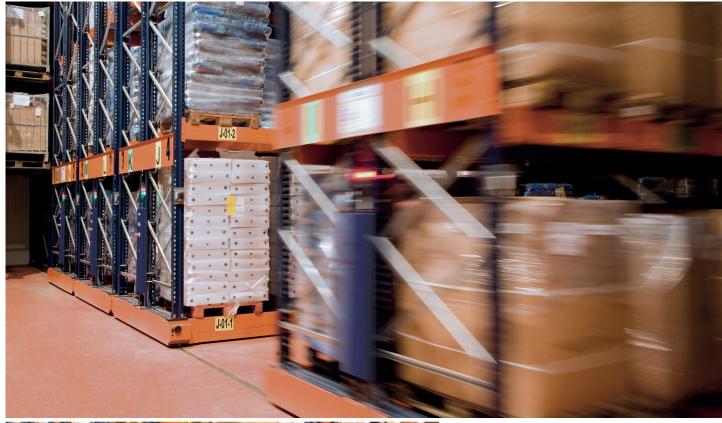
Example of a pallet warehouse using mobile bases.

This figure illustrates the sizeable increase in capacity that a mobile base system provides (from 80% to 120% more than a pallet rack system). The increase depends on the type of forklift being used, the facility size and the number of open aisles.



Example of a warehouse with pallet racks.

General features





Applications

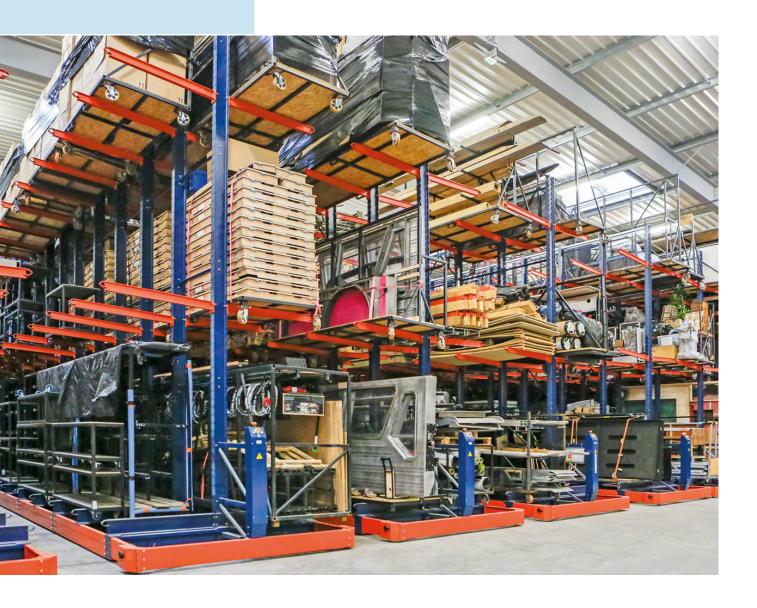
These are some examples of the Movirack system's multiple applications:

Palletised product storage

- General storage,products with average or low-level rotation,

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- refrigerated storerooms,
- intermediary or shipping warehouses.

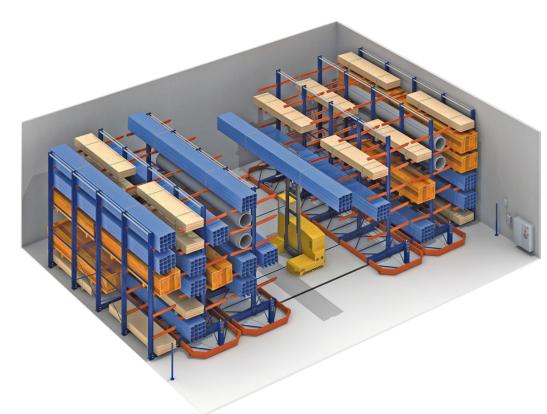


Warehouse with cantilever racks

- For sheets, reels, and large or irregular-sized products.

In these cases, the same utilisation criteria for palletised products is applied.

Both conventional forklifts (counterbalanced and reach trucks) and those used for lengthy products (lateral-load and four-way forklifts) can be used.

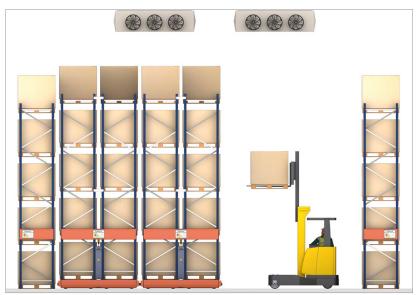


General features

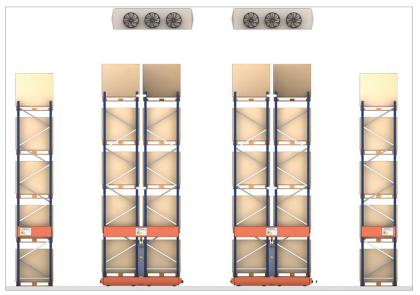
Refrigerated warehouses

The Movirack system is ideal for low or medium-height refrigerated or freezer warehouses because:

- Being a compact system, it has a quick return on investment.
- Every pallet can be directly accessed. This is very useful when there are few pallets per item.
- Energy savings are increased in terms of generating cold air.
 The air is spread over a larger number of pallets in storage, thus reducing the expense per pallet.
- There is better air circulation in down times when using the parking option, which increases the separation between racks to spread the aisle space more equidistantly.
- With the parking option, if enough space is available, aisles can be used to pick individual items from the lower racks.
- The use of a conventional forklift allows for direct access from the dock area to different points on the racking unit.



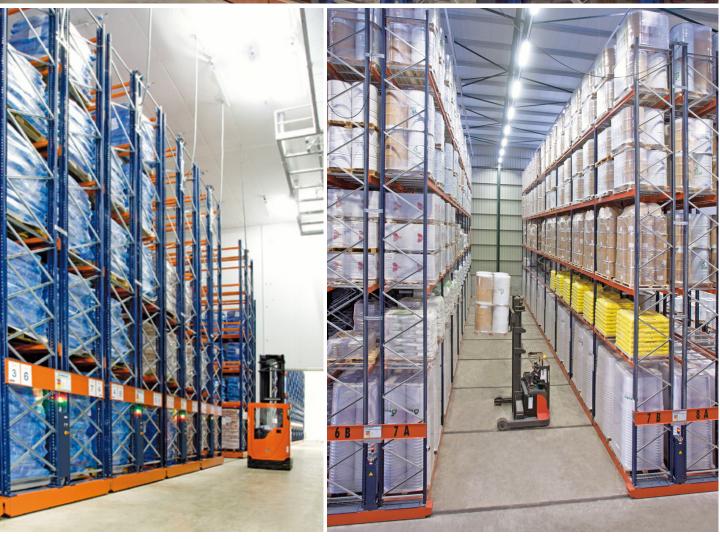
Option with a single open aisle.

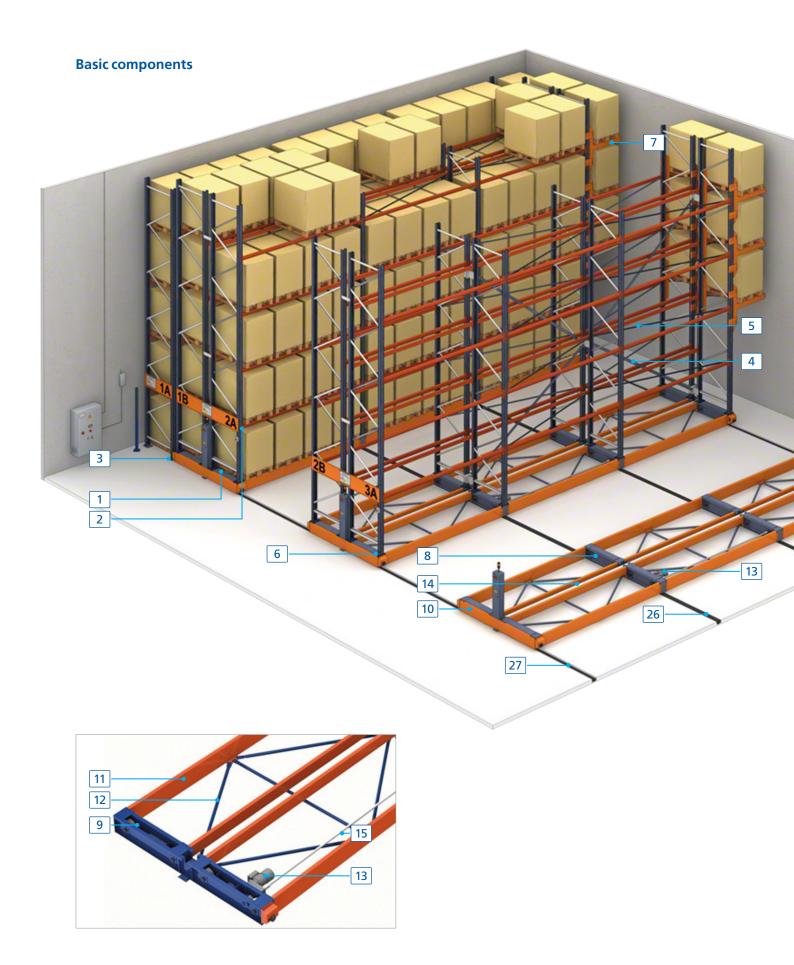


Parking option.

6 Movirack Mobile Pallet Racking





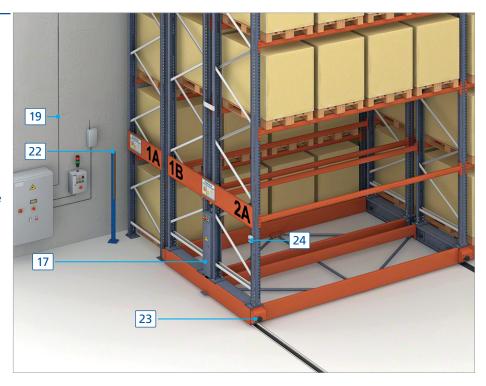


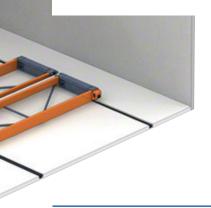
Racks

- 1. Frame
- 2. Beam
- 3. Anchorage
- 4. Vertical bracing
- 5. Horizontal bracing
- 6. Base fasteners
- 7. Brackets (optional)

Mobile bases

- 8. Roller carriage/drive carriage
- 9. Guide carriage
- 10. End of carriage
- 11. Base beam
- 12. Bracing set
- 13. Motor
- 14. Cable channel
- 15. Drive shaft



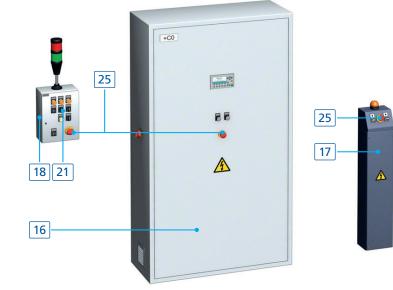


Control and safety elements

- 16. Main power panel
- 17. Onboard power panel
- 18. Control panel
- 19. Signal and power cables
- 20. Remote control
- 21. Control button pad
- 22. External safety barrier
- 23. Internal safety barrier and proximity photocell
- 24. Reset button
- 25. Emergency stop button

Embedded rails

- 26. Guide rail
- 27. Roller rail





Basic components



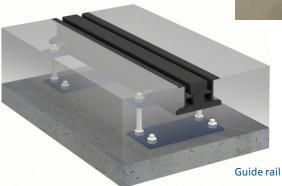
Building systems

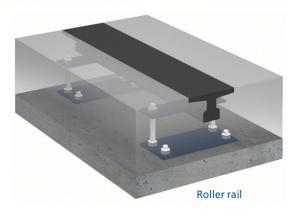
Embedded rails

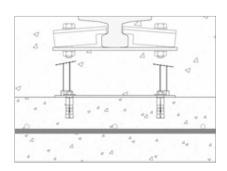
The mobile racking units travel over rails that have first been levelled and anchored and then embedded in the floor.

There are smooth rails and guide rails that match the wheels on the carriage. The number of rails depends on the characteristics of each facility.

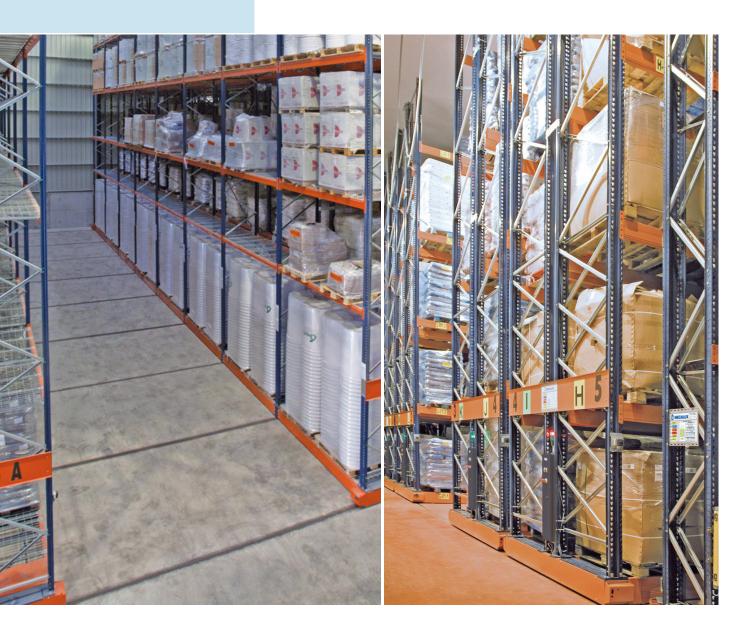
They can be installed in many different ways.

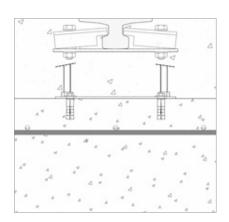




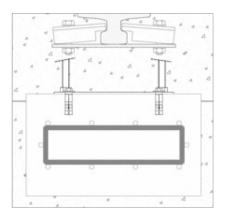


Over a concrete subfloor. This system is most often used over a newly built floor.

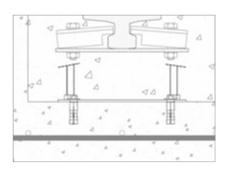




Over an existing floor with backfilling. Appropriate when the floor has adequate resistance but new flooring is to be laid.

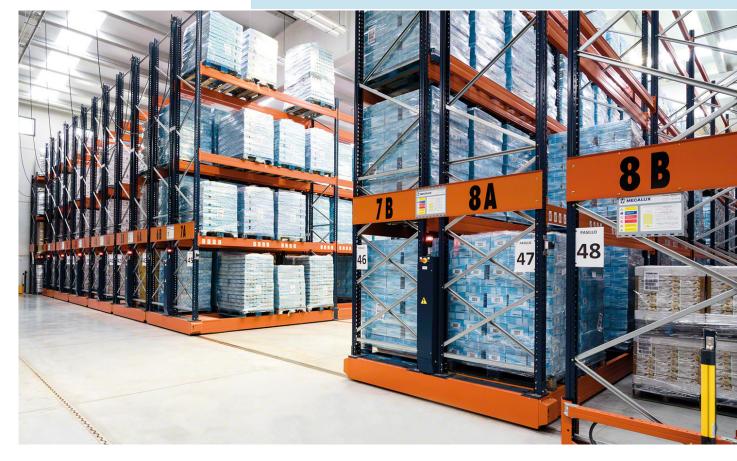


Over an existing floor with channels and support joists. Appropriate when the floor resistance is insufficient or undetermined.



Over an existing floor with channels. Valid when the floor can handle the units without compromising its resistance.

Basic components



Racks

Facilities tend to be formed by fixed racking units with access either on one side or both sides, and by mobile racking units that always have access on both sides.

Both types have structural systems that are the same as pallet rack units.

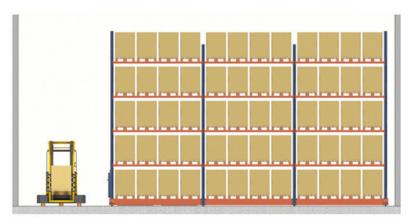
However, mobile racking units must be equipped with rigidity bracing that provide them with better stability to withstand the forces produced by starting and stopping their movement.

There can be levels set for two, three or four pallets, depending on the size and type of load to be stored.

This figure represents the depth of the racks as viewed from the side.

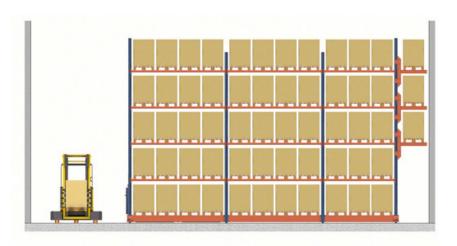






Single access aisle

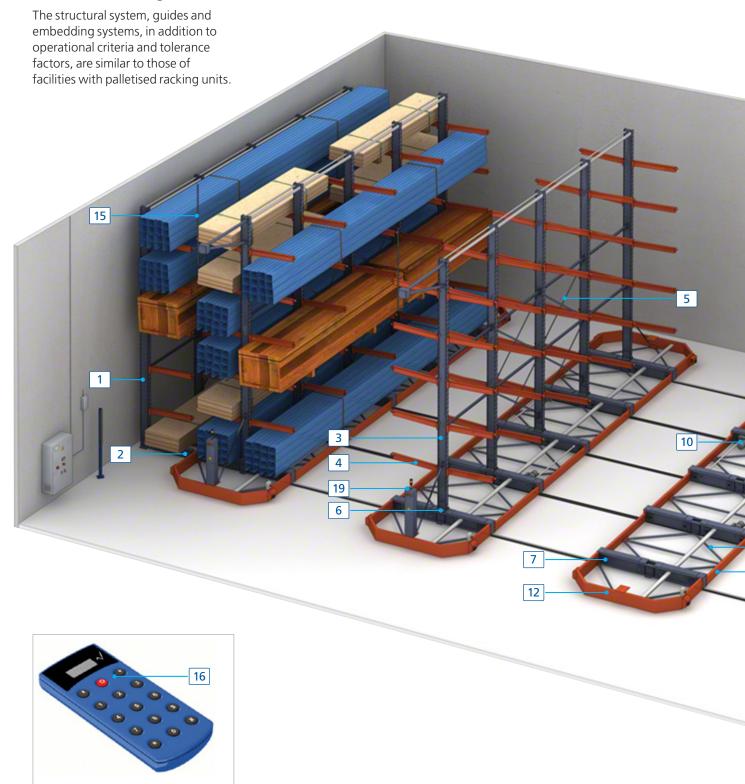
Most facilities require a single main aisle to maneuver in, so the racking units are located perpendicular to it with a minimum distance from the side walls of 200 mm.



Access aisle plus pedestrian walkway

When necessary, or for safety reasons, the module closest to the wall can be cantilevered to leave the space below free for a pedestrian walkway or a fire escape route.

Basic components for cantilevered racking units

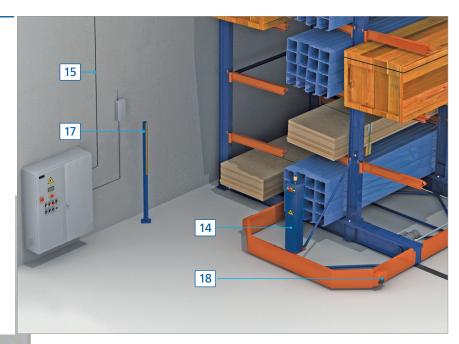


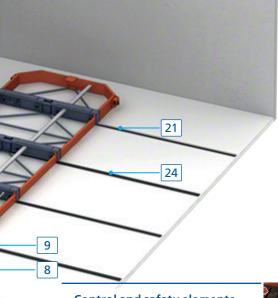
Racks

- 1. Single-deep column
- 2. Cantilever base
- 3. Double-deep column
- 4. Cantilever arm
- 5. Set of vertical braces
- 6. Column/base joint

Mobile bases

- 7. Carriage system (roller, drive, guide, end)
- 8. Base beam
- 9. Bracing set
- 10. Motor
- 11. Cable channel
- 12. Set of base brackets











Control and safety elements

- 13. Main power panel
- 14. Onboard power panel
- 15. Signal and power cables
- 16. Remote control
- 17. External safety barrier
- 18. Internal safety barrier and proximity photocell
- 19. Reset button
- 20. Emergency stop button

Embedded rails

- 21. Roller rail
- 22. Guide rail





Controlling the facility

The basic features of the control system are found in the main power panel and the onboard control panels. These ensure the mobile racking units move safely and automatically.

The main control features found in the panel are:

- The PLC controller, the brains behind the facility and where the operational logic is programmed.
- Power converters (synchronise the operations of the different motors on the base, which provide a boost of acceleration and a smooth stop). These also lengthen the lifespan of several different components (motors, wheels, guides, etc.).
- Error control screen.
- Aisle lighting control panel (optional).





Controls opening/closing and can reset the system without having to get down from the forklift.

Safety devices

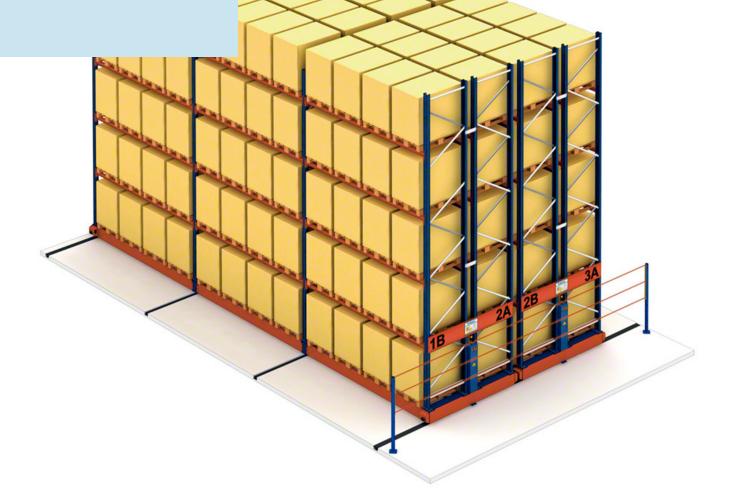
The many built-in safety devices conform to current safety standards and guarantee the safe operation of the mobile equipment. Some of these devices include:

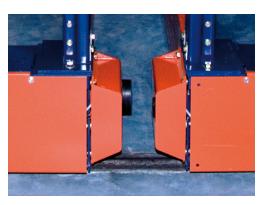


External safety barrier

When anyone crosses the external safety barrier of an open working aisle, either on foot or in a forklift, the power is automatically cut. This prevents the racking units from moving while someone is operating in the aisle.

It can only be reset manually by pressing the reset button located at the top of the aisle or by remote control, once the safety protocol has been applied. This ensures that there are no operators working inside.









Internal safety barrier

On either side of the bases are longitudinal safety light barriers which cover the entire front of the mobile racking unit. In event of an emergency, the bases can be stopped by interrupting the beam of light with one's foot, for example. Moreover, this barrier detects the presence of foreign objects in the aisle that may impede safe operation.

Proximity photocell

This ensures a smooth, safe stop at the pre-programmed separation distance.

Reset buttons

These are located at the top of the

Emergency buttons

These are located in the onboard control panels and can stop the moving racks in an emergency.



Easy WMS Warehouse Management System The brain of the installation

Easy WMS is a powerful, versatile, scalable and flexible software program that can manage a manually operated warehouse (paper or radiofrequency device run), a mixed facility or a large automated warehouse with the same efficiency.

Use it to streamline physical product flows and document management, from warehouse inputs to dispatches, for guaranteed full end-to-end traceability.

Advantages

- > Receive real-time stock control
- > Lower logistics costs
- > Increase storage capacity
- > Reduce handling tasks
- > Eliminate errors
- > Get precise, high-speed picking
- > Adapt to new ecommerce needs
- > Manage omnichannel operations
- > Achieve a fast ROI (in 12-18 months)



Mecalux works with leading suppliers that attest to the quality, reliability and technical level of the Easy WMS platform:









Interconnected solutions for your supply chain



WMS for Ecommerce

Ensures efficient multichannel logistics. Optimises the logistics operations of online shops, regardless of their size, number of daily orders or storage capacity.



WMS for Manufacturing Facilitates traceability in manufacturing processes. Guarantees the continuous supply of raw materials to the production lines.



Multi Carrier Shipping Software

Automates product packaging, labelling and shipping. Coordinates direct communication between the warehouse and the various transport agencies.



Supply Chain Analytics Software Analyses the thousands of pieces of data generated daily in a warehouse, allowing the manager to make strategic decisions based on the real throughput of operations.



Store Fulfillment

Synchronises inventory and workflows to ensure optimal stock management between the central warehouse and the network of brick-and-mortar shops.



Marketplaces & Ecommerce Platforms Integration

Synchronises the stock in the warehouse with the online catalogue in real time. Easy WMS automatically connects to the main digital sales platforms and marketplaces such as Amazon, eBay and PrestaShop.



3PL Warehouse Managemment Software

Manages billing between a 3PL and its customers. A dedicated access platform provides information on stock condition and how to place orders or request customised shipments.



Labor Management System (LMS) Maximises operational productivity. It objectively measures the throughput of operators, detecting opportunities for improvement for the company.



Warehouse de Slotting Software Optimises slotting management in the warehouse. DIt determines the optimal slotting for each SKU based on a set of predetermined rules and criteria (historic, current and future demand).



Yard Management System Supervises the movement of vehicles in the yard at the warehouse or distribution centre. Optimises loading dock operations to improve vehicle flow and avoid bottlenecks with entering and exiting goods.

Easy WMS in the cloud

- **» Lower initial investment** since in-house servers are not needed.
- » Faster, simpler implementation.
- » Easier, more affordable **technical support and maintenance**. Total security with Microsoft Azure.
- » Software version up-to-date at all times.
- » Maximum availability to guarantee business continuity.
- **» Fees adapted** to the needs of each business.



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